









BRASS HANDLES

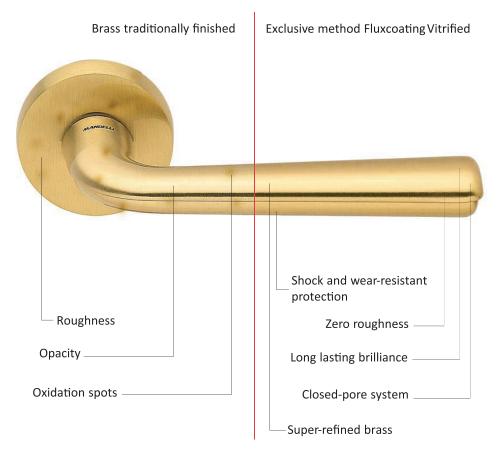




FORTRESS LAND

FLUXCOTING INFORMATION OF MANDELLI BRASS HANDLES





Fluxcoating Vitrified, is a unique protective treatment developed by Mandelli Engineering to enhane the brass appearance and preserve it for a long time.

Through various product pre-treatments and this coating with special resins, a very high resistance to weather conditions, shocks and abrasion is obtained, whilst the natural shiny look of the polished brass remains unchanged.

Traditional coatings may involve dripping or dull-spotted brass surfaces, where fluxcoating Vitrified treatment means long-lasting and unchanged brass brilliance in every piece.



FLUXCOATING - VITRIFIED TEST

Test name	Description	Results	
Covering thickness	Thickness of the protective layer applied.	Over 120 micron.	
Hardness test		Over 3 H.	
Corrosion test in salty fog	ASTM B117/73 in NaCL solution. Samples are kept for 420 hours in a chamber with a 5% solution of NaCL, under following conditions: 99% humidity; 1 ATM constant pressure; 96°F temperature.	Over 420 hours without alterations.	
Lattice test in salty fog	Salty fog test ASTM B117/73 with lattice according to standards DIN 53151.	After 300 hours minimal alterations on lattice points.	
Adhesion test	Check of 1 square centimeter (1x1 mm) with ribbon pull.	No varnish detachment.	
Light exposure test	Lamp power 1,500 W. Attenuating filter 315 mm. Internal temperature of the chamber 113/140°F.	After 148 hours no notable colour variatio in comparison with the masked zone.	
Heat resistance test	Temperature 158°F. Duration 24 hours.	No alteration of the surface.	
Thermal shock resistance test	Lower temperature limit: -13°F. Upper temperature limit: 131°F. Number of cycles: 100.	No breakage/alteration of the surface.	
Humidity resistance test	Temperature 104°F. Humidity 95%. Duration 168 hours.	No hints of corrosion.	
Test of resistance to cement corrosion	Immersion in liquid cement for 14 days.	Very light corrosion spots near the holes.	
Test of resistance to caustic soda corrosion	Caustic soda solution: 5%. Duration of the immersion: 24 hours.	No notable alteration of the surface.	
Test of resistance to the corrosion of raw plastic cement	Temperature: 104°F. Humidity 95%. Duration: 14 days.	No notable variation of the surface.	
Chemical resistance	Cleaning with household detergent products. Once per day for 7 days.	Slight alteration of the colour.	
Resistance to vibration of the packed load	Frequence 8-55 Hz. Vibration acceleration: 1.25 G. Cycle period: 120 sec.	No significant damage on the sample and the packing.	
Wear and tear resistance test	Applied pressure: 5 N (20 Kgf). Number of strokes: 1,000. Duration: 14 days.	No decolourizing or damage to vanish.	
Mechanical components wear and tear test	Opening simulation with 8 Kg pressure (DM 236 of 1989).	Over 1.000.000 cycles.	

AVAILABLE FINISHES FOR MANDELLI BRASS HANDLES



The elegance of gold or the modern brightness of Chrome, the antique affect or the refined satin. *MANDELLI* offers a range of finishes suitable for everyone's taste and home style.



The IB finish is obtained by natural elements in which the finishes might not be uniform.

DECORATIVE LEATHER COLLECTION FOR MANDELLI HANDLES



Decorative leather covers available for specific model.





Model that can be covered by Leather

360 TUC



1340 Hartu



1511 Aurora



1160 Telis



1200 Melody



460 Totem



1671 Bilbao



Door Pull 1675



SPECIAL 91





Model	Description	Finish	Code
Special 91	S91 Door handle on rose	Polish Brass, Satin Brass 03/04	8012790159150
Special 91	S91 Door handle on rose	Polish Chrome, Satin Chrome 26/26D	8012790159136
Special 91	S91 Door handle on rose	MBR mat bronze	8012790159112
lever Handle on both sides including euro cylinder covers, a spindle & bolt through fiving kit			



Model	Description	Finish	Code
Norma	1211 Door handle on rose	04 Satin Brass	8012790294424
Norma	1211 Door handle on rose	MBR mat bronze	8012790217706
lever Handle on both sides including ours cylinder covers, a spindle & bolt through fixing kit			

Aurora		147	, 72 ,
		51	10
Ellus !	03/04 polish brass / satin brass	51	10
PVD Finish* available with minimum order quantity		38	1.1

Model	Description	Finish	Code
Aurora	1511 door-handle on rose	03/04 polish brass/satin brass	8012790275317
Lever Handle on both sides including euro cylinder covers, a spindle & bolt through fixing kit.			

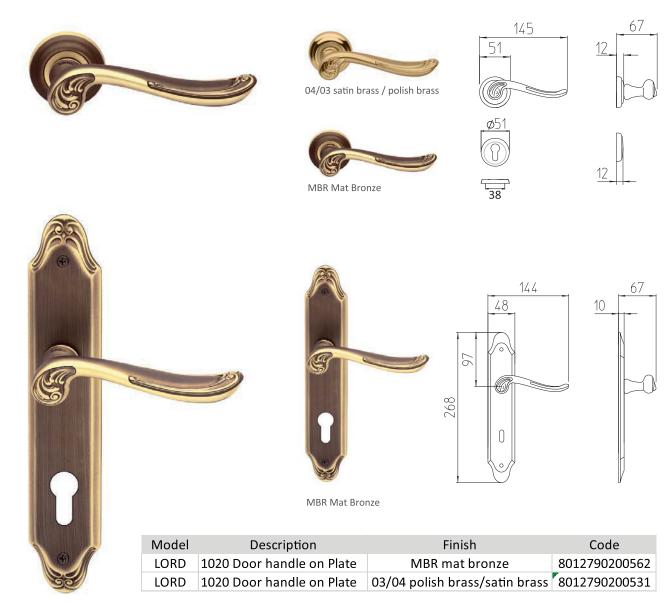






Model	Description	Finish	Code
Alissa	1471 Door handle on rose	MBR Mat Bronze	8012790287990
Lever Handle on both sides including euro cylinder covers, a spindle & bolt through fixing kit.			

LORD



ZEIT



design by Marco Piva



1721 door-handle on rose design



03 polished brass



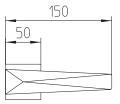
04 satin brass



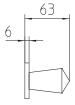
26 polished chrome



26D satin chrome



156









6

DEMI



3181 door-handle on rose design



polished chrome/satin chrome







PIRAMID



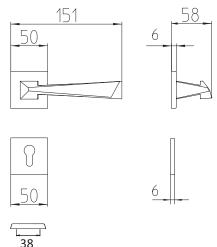
1251 door-handle on rose design



26D satin chrome



MSN mat satin nickel



Carre

Design by Piet Billekens



1621 door-handle on rose design



03 polished brass



04 satin brass



26 polished chrome



26D satin chrome















Fenix

Design by Piet Billekens



1601 door-handle on rose design



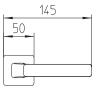
03 polished brass



04 satin brass













114



PVD Finish* available

LED



door-handle on rose design

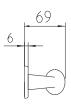


03 polished brass













PVD Finish* available

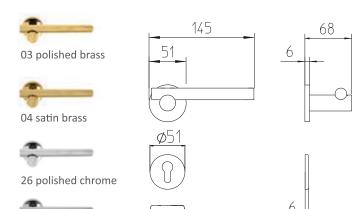
^{*} Please check Minimum Order Quantity for PVD finish

BILBAO design by Piet Billekens





1671 door-handle on rose design / contemporary



design / contemporary

ARA



3191 door-handle on rose contemporary

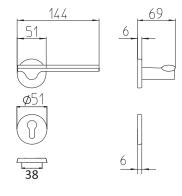


26D satin chrome



MBR Mat Bronze





MSN Mat Satin Nickel

ISI



1081 door-handle on rose contemporary



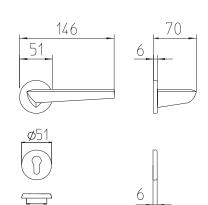
26D Satin Chrome



03 Satin Brass



MSN Mat Satin Nickel



ZANTE







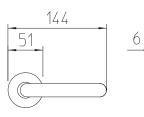
1301 door-handle on rose contemporary





26D satin chrome









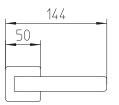
LARIO

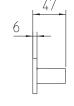






26D satin chrome









FUSILLA

design by Alessandro Dubini



1731 door-handle on rose contemporary



03 polished brass



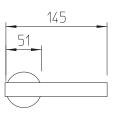
04 satin brass

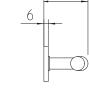


26 polished chrome



26D satin chrome













NAXOS

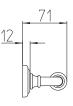






Polish Brass / MARQUINA Marble







Polish Brass / Calacatta Vagli Marble





PAROS

8011

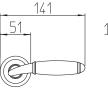
classic

door-handle on rose





Polish Brass / MARQUINA Marble







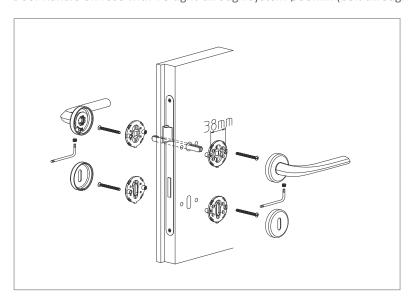




8001 door-handle on rose classic

Installation instruction for lever handle on Rose for Mandelli Lever Handles

Door-handle on rose with TG tight-through system Ø38mm (bolt through fixing kit)



Door-handle on sub-squared rose with TG tight-through system Ø38mm (bolt through fixing kit)

